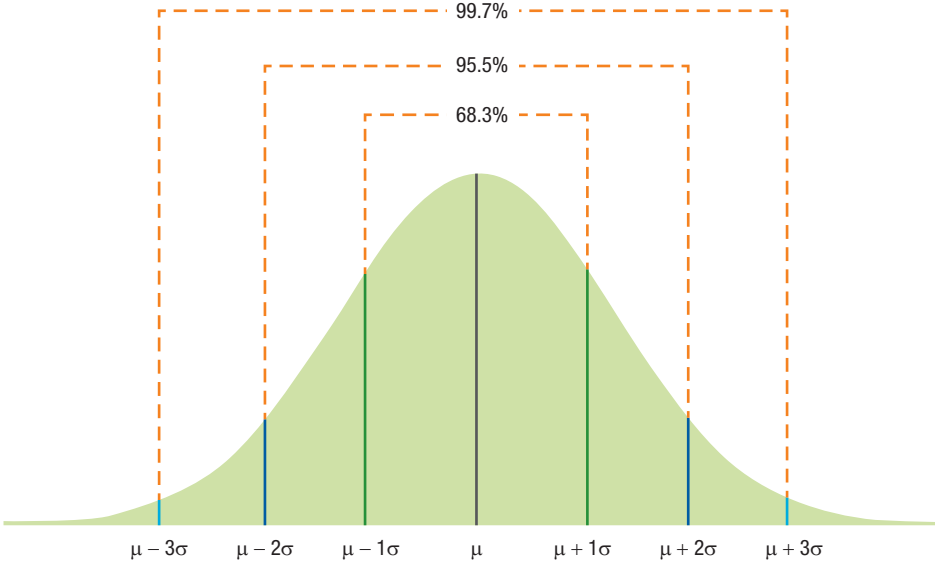FIGURE 6.9: Design of Control Limits Based on the Normal Distribution